# The Tribology Laboratory: A Handy Environment for Failure Analysis?

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#### OUTLINE

- ROUTINE TESTING
  - Fuel & Lubricant performance
  - Physical properties
- IN-HOUSE MODIFICATIONS
- FAILURE ANALYSIS SUPPORT



# **ROUTINE TESTING**

- PERFORMANCE TESTING
  SRV, HFRR, BOCLE, SLBOCLE
  - FZG Spur Gear Testing
- WEAR SCAR ANALYSIS
  - Optical microscope
  - Non-contact surface profiler
  - Particle size analysis
- PHYSICAL PROPERTIES
  - Viscosity: BROOKFIELD, STABINGER
  - Boiling point Curve, Flash point



#### **ROUTINE TESTING**













#### **IN-HOUSE MODIFICATIONS**



#### • DIESEL

- Continuous vs Batch flow
- Effect of Atmosphere: Water & Oxygen
- Initial conditions: Running-in



## **IN-HOUSE MODIFICATIONS**



- OPEN GEAR LUBRICANTS
  - FZG at constant temperature: Energyefficiency determination





#### **IN-HOUSE MODIFICATIONS**



TEST NUMBER	TEMPERATURE (°C)	GEAR SPEED (ms <sup>-1</sup> )	LOAD STAGE	TEST DURATION (hr)
1	90 (50)	8.33 (8.33)	11 (11)	1 0
2	70 (70)	2.76 (8.33)	11 (11)	1
3	90 (90)	8.33 (8.33)	10 (11)	1
4	70 (70)	2.76 (16.66)	10 (11)	1
5	70 (90)	8.33 (16.66)	10 (11)	1
TOTAL DURATION FOR A TEST SEQUENCE:				5 hrs



## **FAILURE ANALYSIS SUPPORT**

- Analytical methods: •
  - FTIR
  - TGA-GC-MS
  - ICP











## **FAILURE ANALYSIS SUPPORT**

• Electron-microscopy: (SEM)





## CONCLUSION



- Lubricants are complex their behaviour even more so.
- Laboratory performance test results need to relate to an industrial environment.
- Understanding why lubricants behave in the way they do, is the purpose of laboratory-based research.





